

Production Worksheet

Wilcom TrueSizer



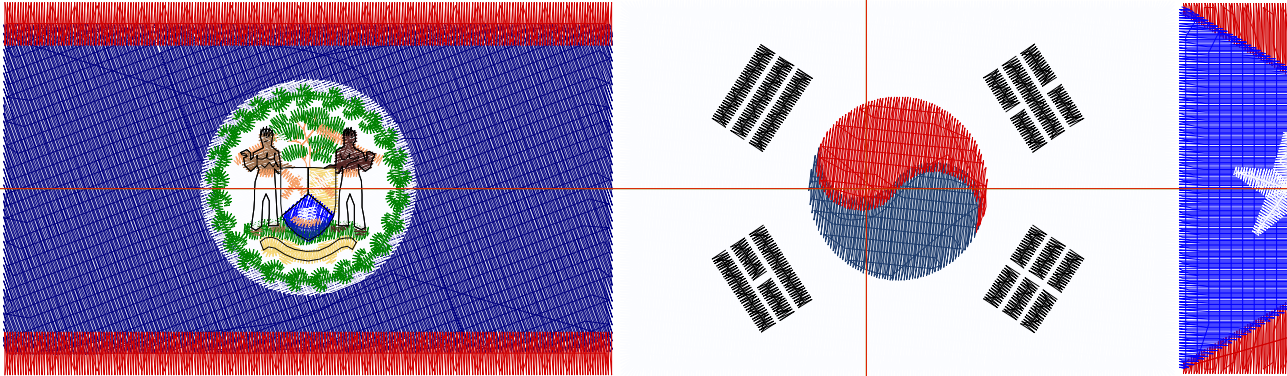
Design: **kj_flags (Other)T**

Title: **kj_flags (Other)T**

Stitches: 31,091
Height: 1.95 in
Width: 8.99 in
Colors: 12
Colorway: Colorway 1
Zoom: 1:1

1	1
1	1

1



2

2	2
2	2

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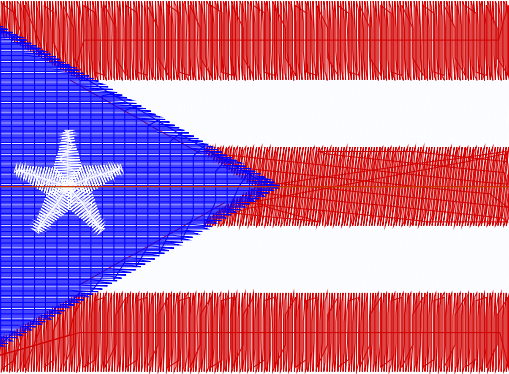
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1	1
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Machine format: Tajima
Color changes: 36
Stops: 37
Trims: 59
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Appliqués: 0
Left: 114.1 mm
Right: 114.1 mm
Up: 24.8 mm
Down: 24.8 mm
EndX: 0.00 in
EndY: 0.00 in
Area 17.56 in²
Max stitch: 11.7 mm
Min stitch: 0.1 mm
Max jump: 7.0 mm
Total thread: 616.69ft
Total bobbin: 237.36ft

Stop Sequence:

#	#	Color	St.	Code	Name	Chart
1.	3		5,550	Navy Blue	PMS 2766	Madeira Classic 1242
2.	35		1,113	Red	PMS 186	Madeira Classic 1147
3.	13		1,504	White		Madeira Classic 1005
4.	11		84	Light Orange	PMS 150	Madeira Classic 1155
5.	27		477	Green	PMS 355	Madeira Classic 1251
6.	11		61	Light Orange	PMS 150	Madeira Classic 1155
7.	16		187	Dark Brown	PMS 181	Madeira Classic 1174
8.	13		162	White		Madeira Classic 1005
9.	12		59	Black		Madeira Classic 1000
10.	11		24	Light Orange	PMS 150	Madeira Classic 1155
11.	15		32	Mid Brown	PMS 729	Madeira Classic 1126
12.	13		173	White		Madeira Classic 1005
13.	15		167	Mid Brown	PMS 729	Madeira Classic 1126
14.	11		16	Light Orange	PMS 150	Madeira Classic 1155
15.	12		85	Black		Madeira Classic 1000
16.	11		60	Light Orange	PMS 150	Madeira Classic 1155
17.	13		20	White		Madeira Classic 1005
18.	20		91	Light Yellow	PMS 114	Madeira Classic 1135
19.	13		99	White		Madeira Classic 1005
20.	4		100	Sky Blue	PMS 311	Madeira Classic 1094
21.	1		80	New Blue	PMS 2718	Madeira Classic 1143
22.	13		45	White		Madeira Classic 1005
23.	11		93	Light Orange	PMS 150	Madeira Classic 1155
24.	13		16	White		Madeira Classic 1005
25.	11		29	Light Orange	PMS 150	Madeira Classic 1155
26.	13		46	White		Madeira Classic 1005
27.	12		290	Black		Madeira Classic 1000
28.	20		169	Light Yellow	PMS 114	Madeira Classic 1135
29.	12		35	Black		Madeira Classic 1000
30.	27		1,436	Green	PMS 355	Madeira Classic 1251
31.	13		2,832	White		Madeira Classic 1005
32.	35		4,133	Red	PMS 186	Madeira Classic 1147



2	2
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33.	4		1,948	Sky Blue PMS 311	Madeira Classic 1094
34.	13		7,700	White	Madeira Classic 1005
35.	5		580	Dark Blue PMS 295	Madeira Classic 1376
36.	35		534	Red PMS 186	Madeira Classic 1147
37.	12		1,059	Black	Madeira Classic 1000