

Production Worksheet

Wilcom TrueSizer



Design: **Bucs-Flag-with-Words-Cap-T-ED1**

Title: **Bucs-Flag-with-Words-Cap-T-ED1**

Stitches: 14,301
Height: 2.51 in
Width: 2.87 in
Colors: 5
Colorway: Colorway 1
Zoom: 1:1

Machine format: Tajima
Color changes: 13
Stops: 14
Trims: 36
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Appliqués: 0
Left: 36.4 mm
Right: 36.4 mm
Up: 31.8 mm
Down: 31.8 mm
EndX: 0.00 in
EndY: 0.00 in
Area 7.19 in²
Max stitch: 12.0 mm
Min stitch: 0.1 mm
Max jump: 7.4 mm
Total thread: 224.60ft
Total bobbin: 74.76ft

Stop Sequence:

#	#	Color	St.	Code	Name	Chart
1.	2		3,284	Navy Blue	PMS 2766	Madeira Classic 1242
2.	12		2,237	Black		Madeira Classic 1000
3.	10		524	Orange	PMS 151	Madeira Classic 1278
4.	2		386	Navy Blue	PMS 2766	Madeira Classic 1242
5.	10		120	Orange	PMS 151	Madeira Classic 1278
6.	12		906	Black		Madeira Classic 1000
7.	17		278	Light Brown	PMS 155	Madeira Classic 1055
8.	10		160	Orange	PMS 151	Madeira Classic 1278
9.	13		854	White		Madeira Classic 1005
10.	12		2,609	Black		Madeira Classic 1000
11.	10		2,042	Orange	PMS 151	Madeira Classic 1278
12.	12		829	Black		Madeira Classic 1000
13.	13		34	White		Madeira Classic 1005
14.	12		36	Black		Madeira Classic 1000

